

SPLIT

DART AEROSPACE LTD	Work Order:	2434254
Description: Spring	Part Number:	D3141-1
Drawing: D3141 Rev.A	Qty:	2

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O			
2	PURCHASING	Issue P/O: 2008727 Make as per dwg D3141 Possible Supplier: Avialta ( replaces Bell p/n 204-032-734-001 ) <b>Material release note required</b>	AP	09/09/10 05/09/10	
3	RECEIVING	Receive and inspect for transit damage <b>Ensure material release note is attached</b>	CL	05/11/10	2
4	QC	Inspect Level 6 Check dims to dwg	Z	05/12/10	2
5	STORES	Identify and stock	CL	05/12/10	2
6	EXPEDITING	Close W/O Inspect level 21 Cost / part	SP	05/12/10	2

Rev	Date	Change	Revised By	Approved
A	02.06.12	New Issue	NG	02.06.12

RELEASED

02/06/12

REFERENCE ONLY

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
05-12-08	4	Spring Hooks are 90° of each other instead of 65°	OB 05-12	Acceptable	J 05-12-08	J 05-12-08	OB 05-12-08	J 05-12-08

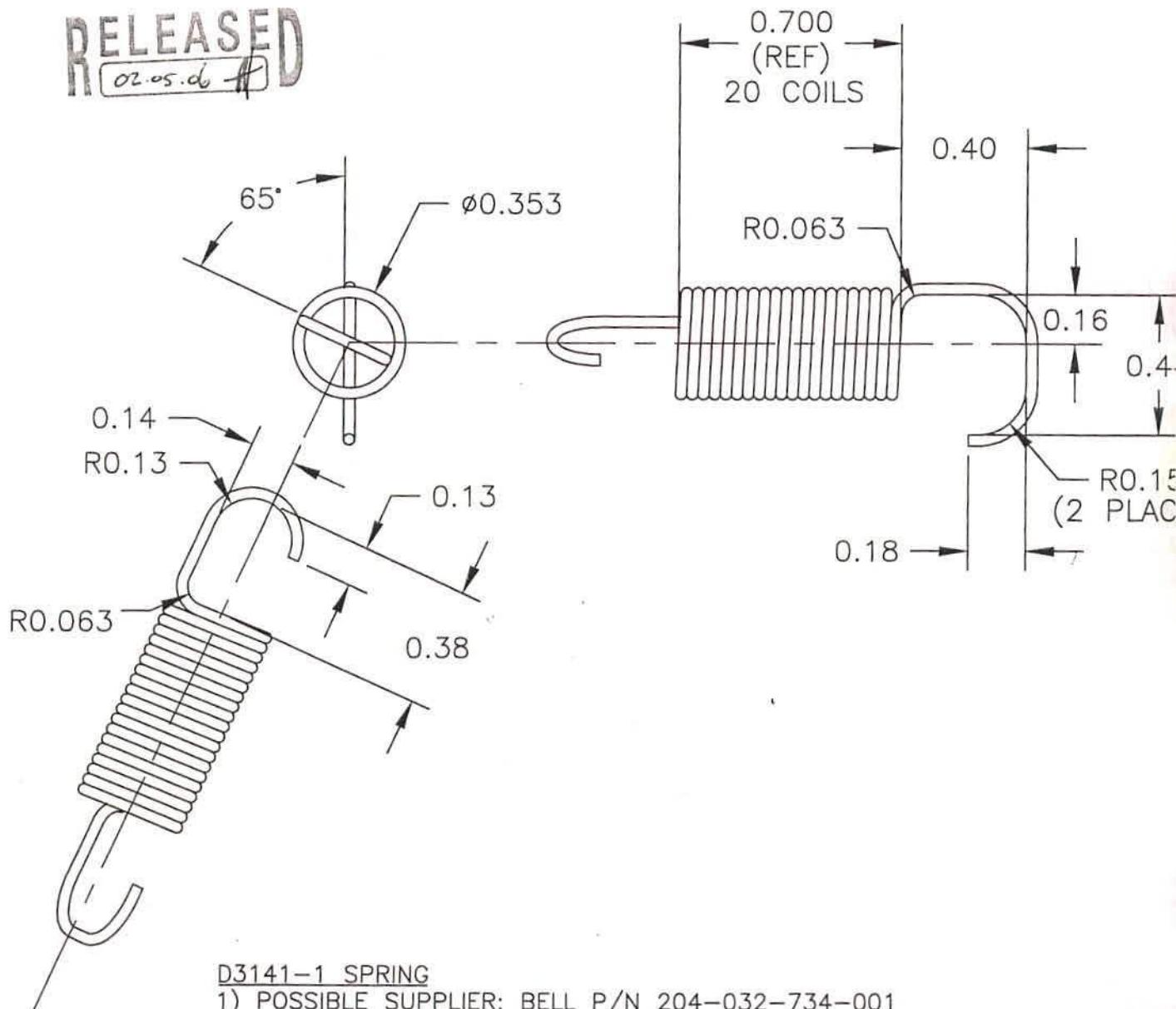
NOTE: Date & initial all entries

**DART**

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D3141
DATE		TITLE SPRING
02.05.01		A 02.05.01 NEW ISSUE

SHEET

## SPECIFICATION CONTROL DRAWING

**RELEASED**  
02.05.01

### D3141-1 SPRING

- 1) POSSIBLE SUPPLIER: BELL P/N 204-032-734-001
- 2) MATERIAL: SPRING STEEL, Ø0.035 WIRE
- 3) FINISH: CAD PLATE PER QQ-P-416F CLASS 1 TYPE II
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES